

5079477



Dart Aerospace Ltd.
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Canada

Tel (613) 632-5200

D5124-1TRN
Job Sheet 177190



Part No: D5124-1TRN

Job Qty: 8 ea

Part Name: Support



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/8/18

Job Tracking No:

Due Date: 6/22/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV B IPP rev A RQ verified by JLM 14/08/08

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	8 Ea		6/22/18	0.00	0.00	Start Up Machining-3		<i>[Signature]</i> 18/06/18
100	Doosan	8 pcs		6/22/18	0.52	12.50	Doosan		<i>[Signature]</i> 18/06/18
110	QC	8 pcs		6/22/18	0.00	0.00	QC2 Machining-3		<i>[Signature]</i> 18/06/18
120	QC	8 pcs		6/22/18	0.00	0.00	QC8 Machining-3		<i>[Signature]</i> 18/06/18
130	Packaging	8 pcs		6/22/18	0.00	0.00	Packaging3-2		<i>[Signature]</i> 18/06/18
140	QC21-SA	8 Ea		6/22/18	0.00	0.00	QC21		<i>[Signature]</i> 18/06/18

Part Op 100 - Turn blank as per Folio FB340
Descriptions: 130 - Identify and Stock in Kanban

21
9-50

JUN 11 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D6104-005	Round Billet, 17-4	8 Ea (1 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D6104-005	8	28	0

Part Specifications

Specifications could not be found.

Plex 5/8/18 10:29 AM Dart.Gagnon.Michelle

DQA: _____ Date: _____

WORK ORDER N

QA Closed: _____ Date: _____

Work Order: _____	DISPOSITION Rework Scrap Use-as Suspected Unapproved
Part No. _____	
NCR No. _____	

Date : _____	Step #: _____
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Description Work Order Deviation

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DART

DART
AEROSPACE
Container No: S079478
Part: D5124-1TRN
Job No: 177190
Serial No/Batch: S079478
Revision:
Inspector:
Exp Date:
Instructions:
Date: 06/10/18

Approval

Root Cause				FAULT CATEGORY						
Environment	☐	No Re-verification	☐	Pressure/Forced	☐	Temperature/Cure	☐	Power Loss/Surge	☐	Positioned Wrong
Design	☐	Operator	☐	Bending	☐	Set-up	☐	Folio/Program	☐	Outside Dimensions
Doc/Data	☐	Offset/Setup	☐	Centre Not Concentric	☐	BOM/Route	☐	Grain	☐	Over/Under tolerance
Equip/Tooling	☐	Supplier	☐	Cracks	☐	Broken/Damage/Defect	☐	Weld	☐	Part Incorrect
Handling/Pre	☐	Training	☐	Crimp/Kink/Ripple/Wave	☐	Inspection Incomplete/Unqualified	☐	Wrong Stock Pulled	☐	Part Lost/Missing
Material	☐	Use for Testing	☐	Cuffs	☐	Contamination	☐	Out of Sequence	☐	Part Moved
Internal Transport	☐	Poor Information	☐	Crushing	☐	Countersink	☐	Off-set	☐	Drawing
Tribal Knowledge	☐	Rushing	☐	Heat Treat	☐	Cut Too Short	☐	Mislabeled	☐	Finish
LOA	☐	Product Improvement	☐	Wave/Twist in Tube	☐	Instructions Incomplete/Unclear	☐	Fit/Function	☐	Misread
Substation	☐	Process Improvement	☐	Marks/Chatter	☐	Drill Holes	☐	Misaligned/off center	☐	Turning Sequence
Past Expiry Date	☐	Manufacturing Process	☐	OTHER :						
Misidentified	☐	Past Due	☐							